

# Boron Nitride Nanotubes Using Ammonia by Triple Thermal Plasma

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**Abstract:** In this work, boron nitride nanotubes (BNNTs) were synthesized by adding hydrogen ( $H_2$ ) and ammonia ( $NH_3$ ) in the triple thermal plasma system. In addition, we examined the effect of hydrogen and ammonia on the impurity in BNNTs.  $NH_3$  could promote the growth of BNNTs and reduce B impurity. It is attributed to the low decomposition temperature and molecular structure of  $NH_3$

## 1. Introduction

Hydrogen is mainly injected into the synthesis of BNNTs by thermal plasma [1, 2]. Hydrogen increases the reactivity of B atoms and inhibits the recombination of N atoms. B-N-H intermediates are formed in this process, and those species are effectively reformed into BNNTs. However, the incorrect addition of hydrogen causes intermediates to become impurities in the synthesized BNNTs. Synthesized BNNTs usually contain B, hexagonal, and turbostratic boron nitride (h-BN/t-BN, respectively) as impurities [3]. These impurities require purification because they cause defects when BNNTs are applied.

In this work, we synthesized BNNTs using  $H_2$  and  $NH_3$  as H resources. The effect of each reactant gas on the formation of intermediates and impurities was investigated.

## 2. Methods

BNNTs were synthesized in a DC triple-thermal plasma system. The plasma forming gas was injected into each torch at a flow rate of Ar 4 LPM and  $N_2$  8 LPM. h-BN was introduced at a rate of 0.6 g/min using a powder feeder. In each experiment, the reactant gas ( $H_2$  or  $NH_3$ ) was injected into the top of the reactor at the same flow rate of 10 LPM.

The synthesis experiment was performed at a fixed current of 100 A and a power of 21 kW. The synthesized BNNTs were collected on three mesh filters and characterized by microscopy, spectroscopic, and thermal analysis.

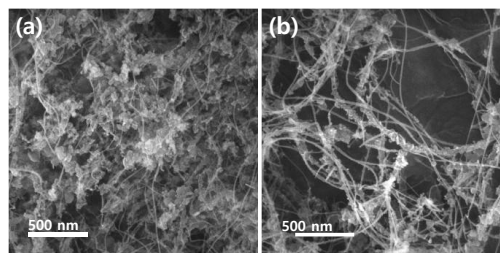
## 3. Results and Discussion

FE-SEM images of the synthesized BNNTs show that  $NH_3$ -BNNTs have a larger diameter and more walls than  $H_2$ -BNNTs. Non-tubular particles surrounding the surface of BNNTs are considered impurities.  $H_2$ -BNNTs contain more particles larger than  $NH_3$ -BNNTs.

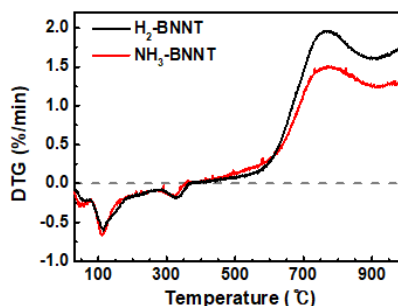
The derivative thermogravimetric (DTG) curves in Figure 2 show different mass gain rates for each BNNTs. The mass gain is attributed to the oxidation of B into  $B_2O_3$  from 500 °C, and the mass gain rate increases. The high mass increase rate of  $H_2$ -BNNTs in the oxidation region of B means that the amount of B is relatively large.

These suggest that more B-N-H intermediates are formed in  $NH_3$ -BNNTs than in  $H_2$ -BNNTs.

## 4. Conclusion



**Fig. 1.** FE-SEM images of (a)  $H_2$ -BNNTs and (b)  $NH_3$ -BNNTs



**Fig. 2.** DTG graphs of synthesized BNNTs

$NH_3$ -BNNTs have a higher average diameter and lower B content.  $NH_3$  has a lower decomposition temperature than  $H_2$ . In addition,  $NH_3$  is decomposed into NH radicals required for intermediate synthesis. In BNNTs synthesis,  $NH_3$  provides sufficient NH radicals to enable the growth of BNNTs and reduce the amount of B impurities.

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## References

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